AMENDMENT TO THE CLAIMS

Please cancel claims 1, 2, 4, 5 without prejudice, please amend claim 3 and please add a new claim 8 as follows:

- 1. (Canceled)
- 2. (Canceled)
- 3. (Currently Amended) A method of manufacturing a golf club comprising a head formed by combining a plurality of metal shells and a shaft attached to the head, each of said metal shells having an inner surface, which comprises the step of <u>adjusting a thickness of said metal shells by subjecting the inner surface thereof to a blasting process so as to form at least a partial portion of the inner surface of at least one of said metal shells to a different thickness than a remainder thereof. adjusting a thickness of at least a part of the inner surface of at least one of said metal shells by a blasting process.</u>



- 5. (Canceled)
- 6. (Original) A method for manufacturing a golf club according to claim 3, wherein said head is formed by combining a face shell, a crown shell, a sole shell and a peripheral side shell.
- 7. (Original) A method for manufacturing a golf club according to claim 6, wherein said sole shell is formed integrally with said peripheral side shell.
- 8. (New) A method for manufacturing a golf club according to claim 7, wherein by subjecting an inner surface of each of said shells to a blasting process, a central portion of said face shell is formed thicker than a peripheral portion thereof, while a peripheral portion of said crown shell is formed thicker than that of a center portion thereof, and said sole shell is formed thicker than that of the peripheral shell.

